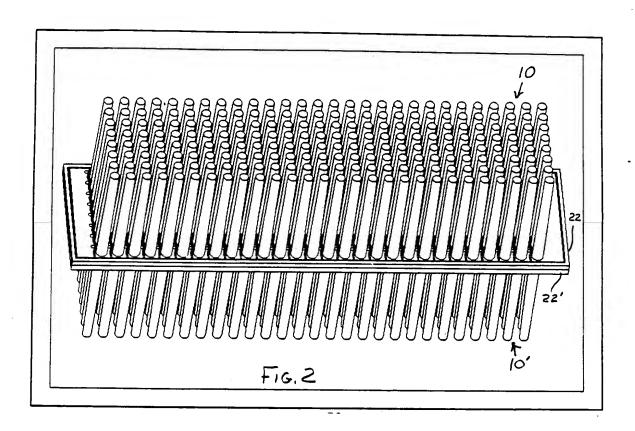
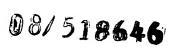
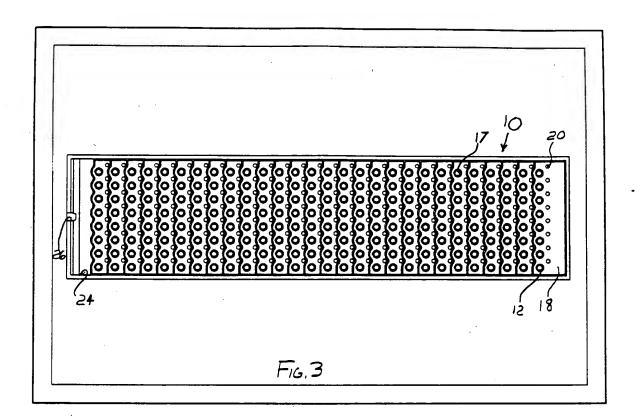


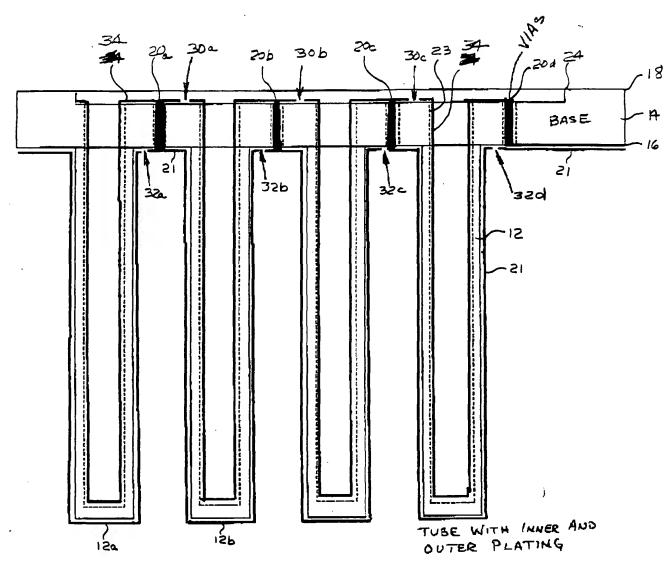
08/518646







LASER CUTS AT ARROWS CREATE SERIES CONNECTIONS,



ONLY 4 ROWS OF TUBES SHOWN FOR SIMPLICITY
FIG. 4